

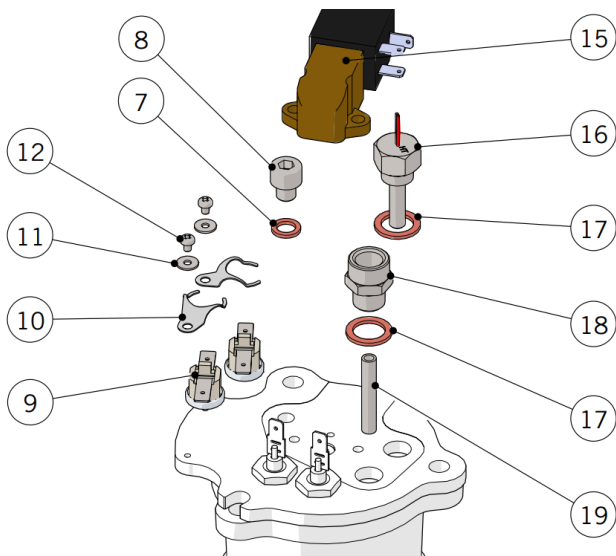
La Marzocco Linea Micra 49mm Group Head Conversion

The installation is fairly simple so these instructions are simplified. If you need further assistance, you can email me at: info@sworksdesign.com

Installation Instructions:

1. Turn off power and unplug the machine
2. Remove group head cover panel (4 screws)
3. **!!! IMPORTANT IMPORTANT IMPORTANT !!!**

Pressure gauge needs to read **zero pressure**. With the machine fully cooled down, slowly unscrew the brew boiler bleed screw (#8) and verify that the pressure gauge now reads zero. A little bit of water will come out. Retighten the screw and pat dry. The machine is now safe to disassemble.



La Marzocco Linea Micra 49mm Group Head Conversion

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4. Remove shower screen and screw. Keep the group head gasket installed
5. Unscrew the 3 large M8 bolts. Take care to catch the bayonet if it comes crashing down

!!! IMPORTANT IMPORTANT IMPORTANT !!!

Be careful not to lift or nudge the brew boiler cap. There is an oring underneath that is difficult to reseal if dislodged

6. Reuse the M8 bolts to install the new bayonet unit. Visually check around the brew boiler cap to ensure the oring has not been dislodged. Pay attention to the orientation as it will affect the angle in which the portafilter goes in

★ ***Do not use an L-Key style tool, it does not provide enough torque. Use a T-Handle tool at a minimum***

★ ***Tighten fully until you reach a hard stop regardless of tightness. This will ensure the new bayonet is level with the group head***

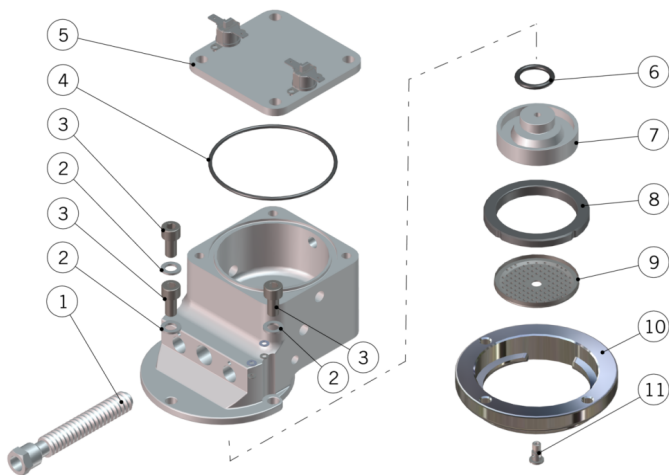
7. If the orientation is not correct, you can redo Step 6 and/or remove the 6 M4 screws, rotate the lower bayonet to the desired location and reattach
8. I recommend briefly turning on the power and activating the brew paddle to check that water is not leaking from the brew boiler cap as warned in Step 5
9. Reattach the group head cover panel. Turn on the power and enjoy your new Linea Micra!

La Marzocco Linea Mini 49mm Group Head Conversion

The installation is fairly simple so these instructions are simplified. If you need further assistance, you can email me at: info@sworksdesign.com

Installation Instructions:

1. Turn off power and unplug the machine
2. Remove group head cover panel (4 screws)
3. Remove shower screen and screw. Keep the group head gasket installed
4. Unscrew the 3 large M8 bolts (Shown as #3 in the diagram below). Take care to catch the bayonet (#10) if it comes crashing down.



Access to the bolt in the front (middle) is tight and may require further disassembly or tools with swivel joints and/or a ball end hex socket.

La Marzocco Linea Mini 49mm Group Head Conversion

PG 2

5. Reuse bolts (#3) to install the new bayonet unit. Pay attention to the orientation as it will affect the angle in which the portafilter goes in
 - ★ ***Do not use an L-Key style tool, it does not provide enough torque. Use a T-Handle tool at a minimum***
 - ★ ***Tighten fully until you reach a hard stop regardless of tightness. This will ensure the new bayonet is level with the group head***
6. If the orientation is not correct, you can redo Step 4 and/or remove the 6 M4 screws, rotate the lower bayonet to the desired location and reattach
7. Place the new group head gasket around the new shower screen and install it together as you would any other espresso machine by pushing up into place until fully seated. I find it easiest to push up with a 49mm basket
8. Reattach any removed parts including the group head cover panel. Turn on the power and enjoy your new Linea Mini!

La Marzocco GS3/Multi Group Models

49mm Group Head Conversion

The installation is fairly simple so these instructions are simplified. If you need further assistance, you can email me at: info@sworxdesign.com

Installation Instructions:

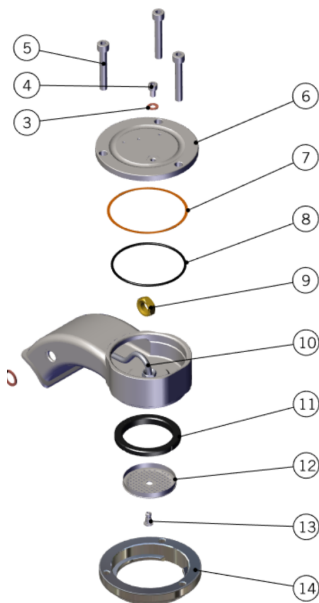
1. Turn off power and unplug the machine. Turn off the water coming into the machine.
2. Remove shower screen and screw. Keep the group head gasket installed

For multi group machines (Strada/Linea/GB5/F80):

3. Gain access to the group head by removing the necessary body panels. Proceed to Step 6

For GS3:

4. Remove the pressure gauge if applicable
5. Remove the paddle and group head cap
6. Unscrew the 3 large M8 bolts (#5). Take care to catch the bayonet (#14) if it comes crashing down
7. Reuse bolts (#5) to install the new bayonet unit. Pay attention to the orientation as it will affect the angle in which the portafilter goes in



La Marzocco GS3/Multi Group Models

49mm Group Head Conversion

PG 2

- ★ ***Do not use an L-Key style tool, it does not provide enough torque. Use a T-Handle tool at a minimum***
- ★ ***Tighten fully until you reach a hard stop regardless of tightness. This will ensure the new bayonet is level with the group head***

8. If the orientation is not correct, you can redo Step 6 and/or remove the 6 M4 screws, rotate the lower bayonet to the desired location and reattach
9. Place the new group head gasket around the new shower screen and install it together as you would any other espresso machine by pushing up into place until fully seated. I find it easiest to push up with a 49mm basket
10. Reattach any removed parts. Turn on the power and enjoy your new machine!